



OV Slip-on Assembly Instructions



(1) SLIP-ON HUB



(1) SLIP-ON GUIDE RING

PARTS LIST

(1) SLIP-ON SLEEVE



**(2) RETAINER RINGS
(16) SCREWS**





STEP 1
PLACE GUIDE RING INSIDE OF SLEEVE



STEP 2
PLACE HUB ON TOP OF GUIDE RING
AND LINE UP DOVETAILS



STEP 3
USING BOTH HANDS, PUSH HUB
DOWN INTO SLEEVE



STEP 4
PUSH DOWN ON HUB UNTIL THE GUIDE
RING REACHES THE FLOOR



STEP 5
FLIP THE ASSEMBLY OVER AND
REMOVE THE GUIDE RING



STEP 6
FLIP THE ASSEMBLY BACK OVER AND
PRESS THE HUB DOWN UNTIL IT IS
FLUSH WITH THE SLEEVE



STEP 7
INSTALL RETAINER RINGS USING
PROVIDED SCREWS



STEP 8
ASSEMBLY IS COMPLETE AND READY
FOR INSTALLATION